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DART AEROSPACE LTD		Work Order:	21580
Description: Bearpaw Kit (19" x 16")		Part Number:	K10007
Dwg: D2435 Rev. E1; DSK086-3 Rev. A		Qty:	20

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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Note: (1) K10007 Kit consists of Qty (2) D2435 Dwg not required	JH	04.09.23	20
2	DC	Photocopy bluefile: K10007 D206-559 D500-572 D120-638 D058-678 and create labels per PPP K10007 CHG003 (Bag Bluefiles separately)	JK DTH	04.10.06	20
3	GA	Cut 2 blanks per K10007 Kit Cut blank: 16.00" x 19.50" x 1.00" thick (+0.030/-0.000) per DSK086-3 Material: Black UHMW 1" (MUHMWB10) Batch: M15411	JK	04/10/13	20
4	MV	Inspect material for defects or damage prior to machining	JK	04/10/13	20
5	MV	Machine as per Folio D2435 and Dwg D2435 Identify as D2435	JK	04/10/19	20
6	QC2	Inspect parts as they come of the CNC machine	JK	04/10/19	20
7	MV	Deburr	JK	04/10/19	20
8	QC8 & 5	Second inspection	JK	04.10.19	20
9	KP	Pick: Packing Kit (Note: D2435 is not on the BOM, but is in as material from step 3)			
		Qty Part Number Description Batch			
		4 D2182B050 Rubber Cushion B21185			
		8 D2274 Radius Block B20927			
		2 D2435 Bearpaw B21580			
		4 D2438 Clamp B20963B			
		8 D2529 Washer B20388			
		8 AN4-15A Bolt M14544 m10538-21			
		8 AN4-17A Bolt M14311			
		16 AN960JD416 Washer M15321			
		8 MS21042L4 Nut (or -4) M14764			
		2 QS200M44S Clamp M14019 m15364/m16020			
		1 Paperwork package from Step 2			
				04-11-02	20
10	QC4	Inspect Kit for 100% Completeness on the W/O	JK	04/11/02	20
11	PK	Identify and pack for shipping as per PPP K10007 Rev: E	JK	04/11/02	20
12	AC	Cost / part 156.48	SUR	04-11-03	20
13	DC	Close W/O 153.92 Inspect Level 21	JK	04.11.05	20

Rev	Date	Change	Revised By	Approved
A	99.12.17	K10007 created for Bear paw kit (MPP 2000)	EC	
B	01.03.21	Added OH-58 paperwork (MPP 2092)	EC	
C	01.11.08	Revised Step 3 and Added Level 21	SM	
D	03.03.26	Reformat; Incorporated D2435	KJ/RF	
E	04.02.17	Blank size changed, tolerance added to Step 3	KJ/JLM	JK

RELEASED
04.02.20

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE							
DATE	STEP	Description of NC section A	Initial	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector

PAR#: _____

Fault Category: _____

DQA: _____

Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____

Date: _____

DART AEROSPACE LTD	Work Order:	21580
Description: Bearpaw	Part Number:	D2435
Inspection Dwg: D2435	Rev: E1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>MF</i>	Audited by:	<i>SP</i>	Prototype Approval:	N/A
Date:	04/10/13	Date:	07/10/13	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	03.09.22	New Issue	P/o K/0007	KJ/RF

RELEASED

PT 04.01.15

Job Costing Report

Dart Aerospace Ltd.
HawkesburySep 23, 2004
10:35 am

Work Order No : 0021580
 Project Name : K10007
 Project For : WK444
 Work Order Type : Main
 Main WO Number :
 House Part Number : *K10007
 Description : Bearpaw Kit 19" x 16"
 Manufactured : Yes
 Amount Req'd : 20
 Amount Done : 0
 Start Date : 09-23-04
 Est Finish Date : 10-30-04
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Margin : 0.000%
 Actual Margin : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00	0.00	0.00
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00	0.00	0.00
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00	0.00	0.00
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00	0.00	0.00
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00	0.00	0.00
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00	0.00	0.00
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/ (Loss)	0.00	0.00